

METHOD FOR PLANNING PRODUCT GROUPS

ABSTRACT OF THE INVENTION

5 A method for planning product groups is provided. The present
method is characterized in that selecting processes from a process group
according to the rule of the sum of production capacities of the processes
in proportion to the total production capacity of the process group not
less than a predetermined ratio and the demand production capacity per
10 month of the processes not less than a predetermined value. Then,
defining each of selected processes as a product group. Finally,
incorporating the unselected processes of the process group into the
product groups according to process resemblance.

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